

### Stapling System

## Modell Stapling Head C 13 and D 13 pneumatic

Complete stapling respectively nailing units to be used in special devices.

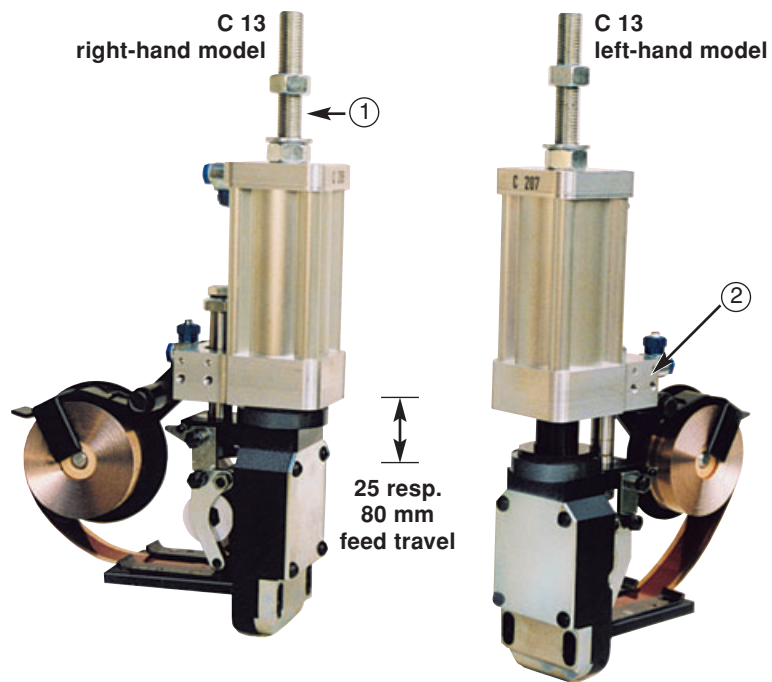
Stapling or nailing in any position possible.

Staples onto a clinching anvil.

Fixed by a centring pin M16 ① or by threaded bores in the side of the cylinder bottom M6 ②.

Optional supplementary equipment with sensors:

1. query stapling head position: initial position
2. staple reserve
3. staple outlet control (not for head D)
4. end of staple coil

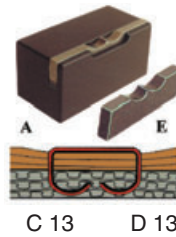


Head model	Coiled staples	Leg length mm	Staples per coil
C 13-26	M C 26	7.5	5000
C 13-30	M C 30	10	5000
C 13-36	M C 36	12	5000
C 13-42	M C 42	16	5000
D 13-26	M D 26	7.5	7500

13 mm crown size

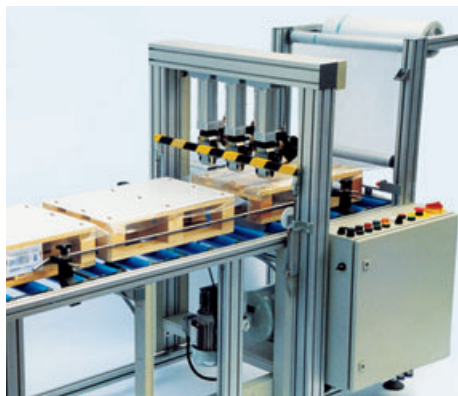
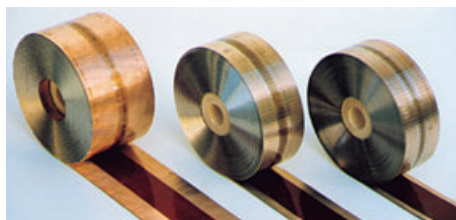
Stapling head C: 5000, D: 7500 staples per coil

Staples or nails in any position onto a clinching anvil (A) with insert plate (E). Feed travel up to 25 (or 80) mm without additional cylinder or control functions.



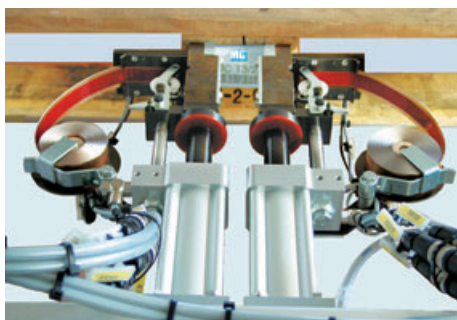
Height:  
 feed travel max. 25 mm      298   286 mm  
 feed travel max. 80 mm      353   341 mm  
 Length including staple coil: 215 mm  
 Width of stapling head: 75 mm  
 Air pressure: 4 - 6 bars  
 Weight:  
 25 (80) mm feed travel: 5.2 (5.5) kg  
 Available as left or right-hand model

Wire copper plated  
 C 13: 1.0 x 0.75 mm  
 D 13: 0.6 x 0.48 mm



**Nailing station** with stapling heads C 13-30/80. Foils or carton are nailed fully automatically onto wooden pallets. The feed travel up to 80 mm compensates different pallet heights.

**Labelling station:** 2 stapling heads nailing labels onto the pallet base.



**Stapling machine** with 4 stapling heads C 13 for fastening slide lids into cardboard or plastic tubes. 4 stapling operations simultaneously. Machine is adjustable for tube diameters 90 - 600 mm. Output: up to 60 stapling operations/min.

